

IBMIR
QUALITY ENGINEERING
LABORATORY BÜBLINGEN

Title: CONDUCTIVE PARTICLES

1.0 INTRODUCTION1.1 SCOPE

1.1.1 This document establishes the method for determining the amount of conductive particles in 7 and 9 point card stock.

1.2 REFERENCES1.2.1 Specifications

IBM 894502 - Data Processing Card Stock 7 Point
IBM 894507 - Data Processing Card Stock 9 Point

1.3 AUTHORIZATION

1.3.1 This document is authorized by the Manager of Quality Assurance Consumables.

1.4 TEST EQUIPMENT/MATERIAL

1.4.1 7 3/8" Rotary Card Manufacturing Machine

2.0 PROCEDURE2.1 SAMPLE PREPARATION

2.1.1 The test sample shall consist of one reel of card stock as used on a standard 7 3/8" RCMM.

3.0 TEST INSTRUCTIONS

NOTE: Refer to applicable specification (Reference 1.2.1) for actual value(s) to be tested.

J. A. Costantino
Prepared by:

J. A. Costantino
Approved by:

12/10/68
Date

Revision

Change

Page 1 of 2

IBMIR
QUALITY ENGINEERING
LABORATORY BÖBLINGEN

Title: CONDUCTIVE PARTICLES

- 3.1 Run a reel of card stock on a 7 3/8" RCMM.
- 3.2 Collect and examine any cards rejected by the speck detector.

4.0 REPORTING

- 4.1 Report the number of conductive particles detected during the running of one full reel of card stock.